

COMPACT 220
INSTRUCTION FOR STACKING KIT



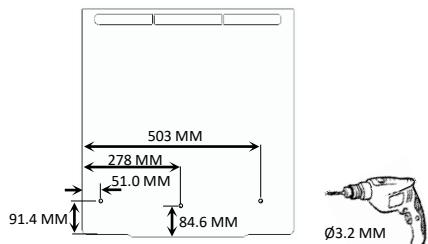
These instructions are for stacking two units of Compact series K220/F220 models. This is not applicable for KG or FG series 220 models due to possibility of toppling of top unit.

PACKING LIST :

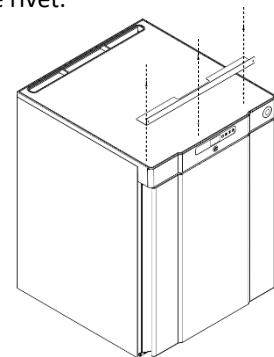
Front stopper plate, 1 nos.	Al load spreading rivet. 3 nos.
Back stopper plate, 2 nos.	Fixing Screws, 8 nos.

ASSEMBLY PROCEDURE:

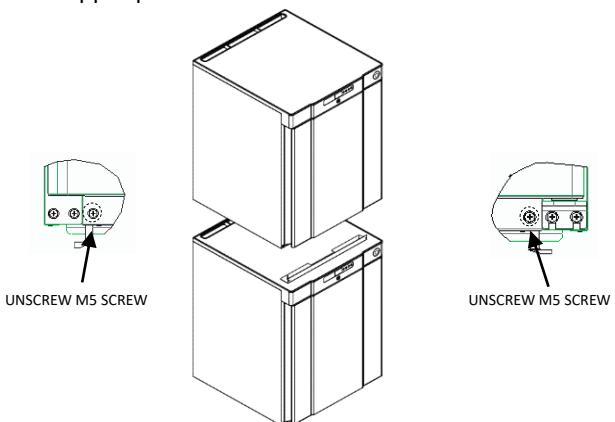
1. Drill 3 holes of 3.2mm diameter on table top as per below image. Make sure drilling process should not damage any harnesses or other parts below tabletop assembly.



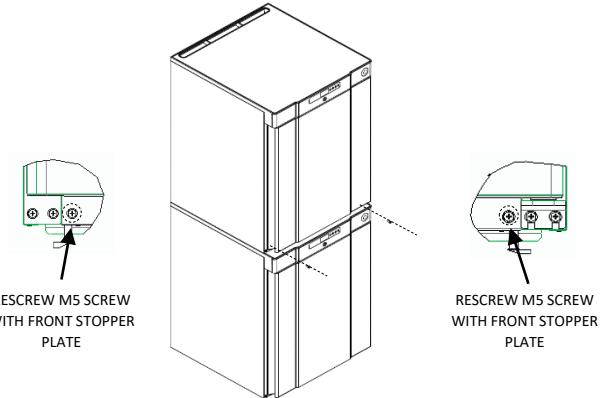
2. Fix the front stopper plate with help load spreading rivet/flower type rivet.



3. Unscrew and remove M5X15 screw from top unit, Place top unit on table top and align the holes to match with the front stopper plate hole.



4. Fix top unit with front stopper plat using M5X15 existing screw of top unit.



5. For back stopper plate, drill 3.2mm diameter holes (position back stopper plate and transfer its holes to cabinet. Fixed back stopper plate with help of T5X15 Screws, 4 number each.

